

ASSEMBLY INSTRUCTION

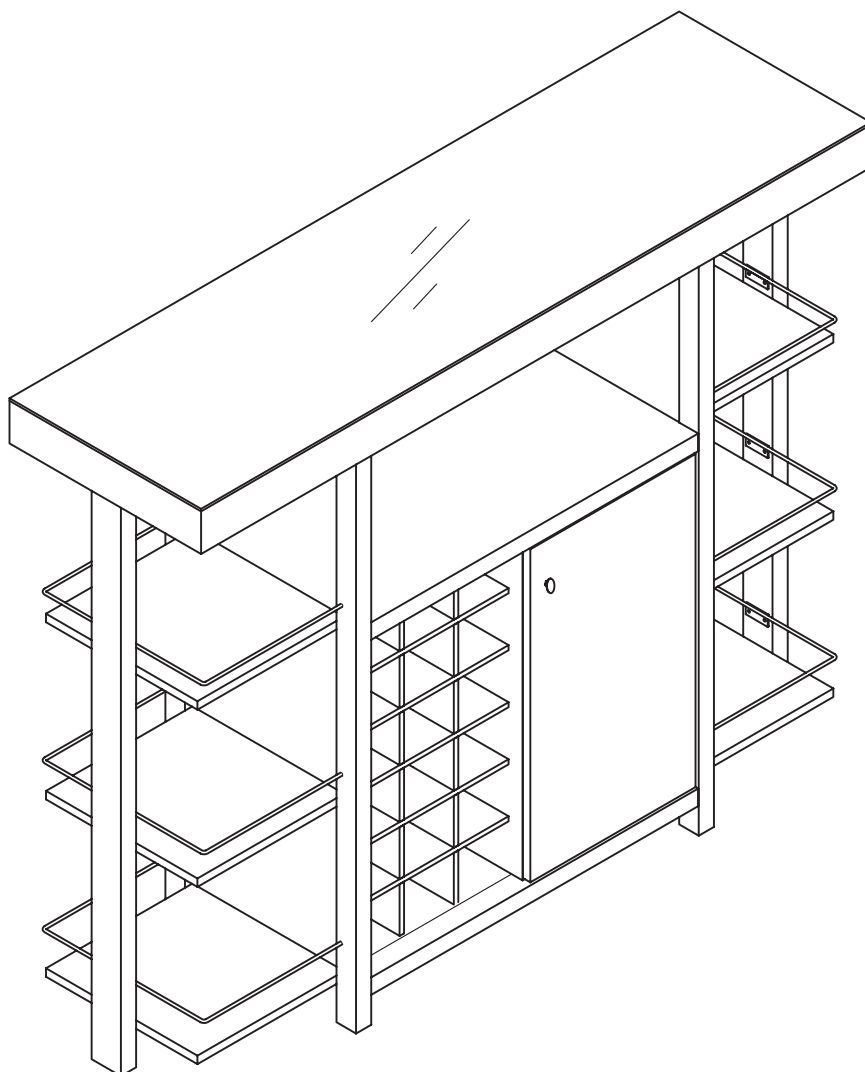
PLEASE READ BEFORE ASSEMBLING!

Tip #1: Make sure you've taken all the pieces and hardware out of its packaging before discarding the box.

Tip #2: Using page 2 and/or page 3 of instruction manual make sure all pieces and hardware are accounted for.

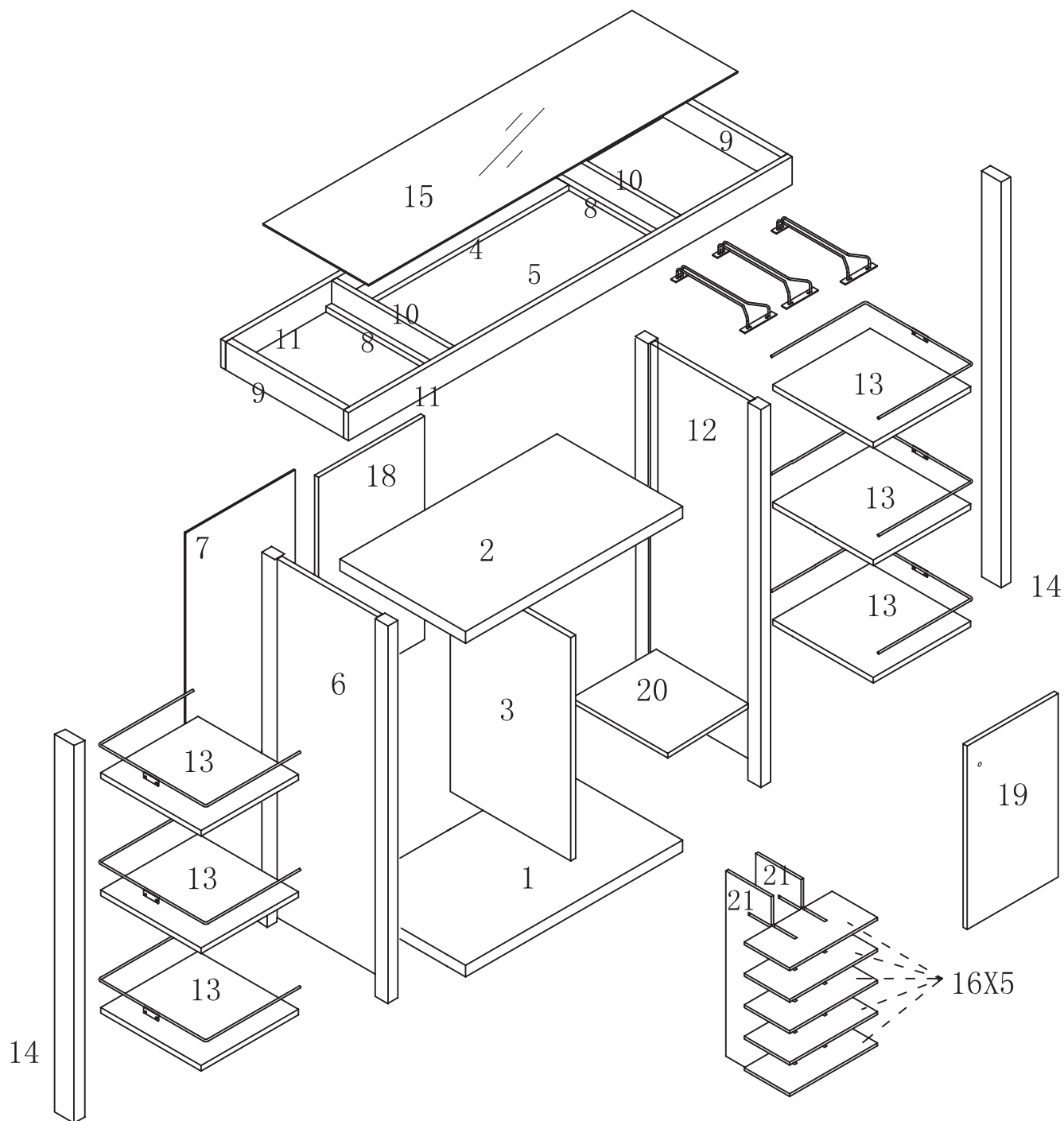
Tip #3: Read manual before assembling, it helps!

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PARTS IDENTIFICATION

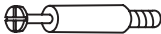


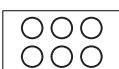


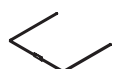


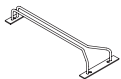
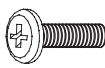









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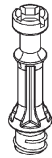
(1)	1pc	(6)	1pc	(11)	2pcs	(16)	5pcs
(2)	1pc	(7)	1pc	(12)	1pc	(18)	1pc
(3)	1pc	(8)	2pcs	(13)	6pcs	(19)	1pc
(4)	1pc	(9)	2pcs	(14)	2pcs	(20)	1pc
(5)	1pc	(10)	2pcs	(15)	1pc	(21)	2pcs

HARDWARE IDENTIFICATION

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A		$\varnothing 6 \times 35$	38pcs
B		$\varnothing 15$	26pcs
C		$\varnothing 8 \times 30$	46pcs
D		$\varnothing 18$	6pcs
E		$\varnothing 3 \times 12$	36pcs
F		$\varnothing 4 \times 14$	17pcs
G		$345 \times 295 \times 5$	6pcs
H		$30 \times 30 \times 2$	6pcs
I		$\varnothing 16$	6pcs
J		L345	3pcs
K		$M6 \times 35$	4pcs
L		$\varnothing 5$	4pcs
M		$\varnothing 26$	2pcs
N		$M4 \times 18$	1pc
O		$\varnothing 5$	1pc
P		$\varnothing 4 \times 45$	2 pcs
Q		$\varnothing 6 \times 30$	4pcs
R		$\varnothing 6$	6pcs
S		$\varnothing 12 \times 10$	12pc
T			

Instructions For Fastening CAM-BOLT and CAM-LOCK



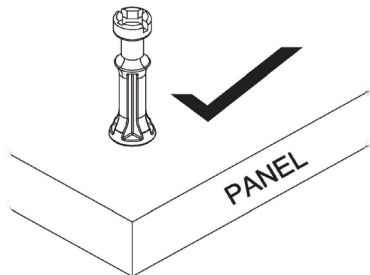
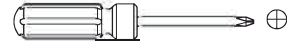
CAM-BOLT



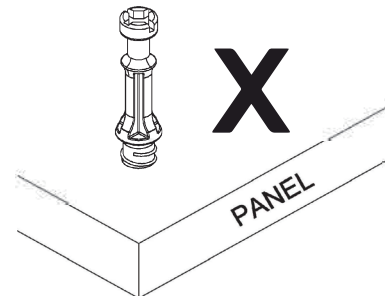
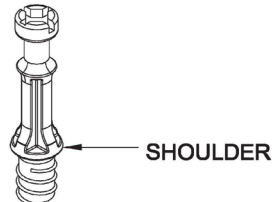
CAM-LOCK

INSERTING AND TIGHTENING CAM-BOLT

Insert Cam-bolt into the pre-drilled hole. Use a Phillips Screwdriver to tighten until shoulder is snug and flushed with the panel. See illustrations below.



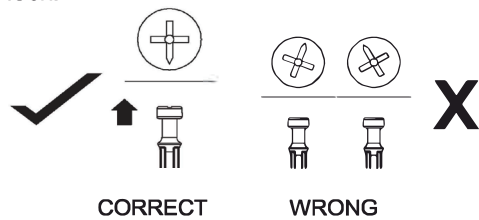
Shoulder is flushed (on the same level) with the panel.



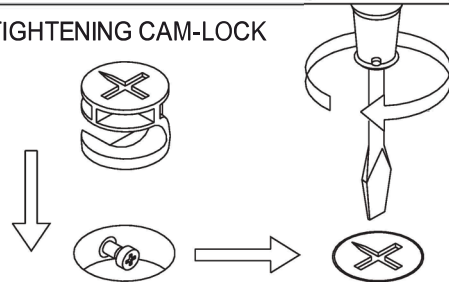
Shoulder is above the panel.

INSERTING CAM-LOCK

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock.



TIGHTENING CAM-LOCK

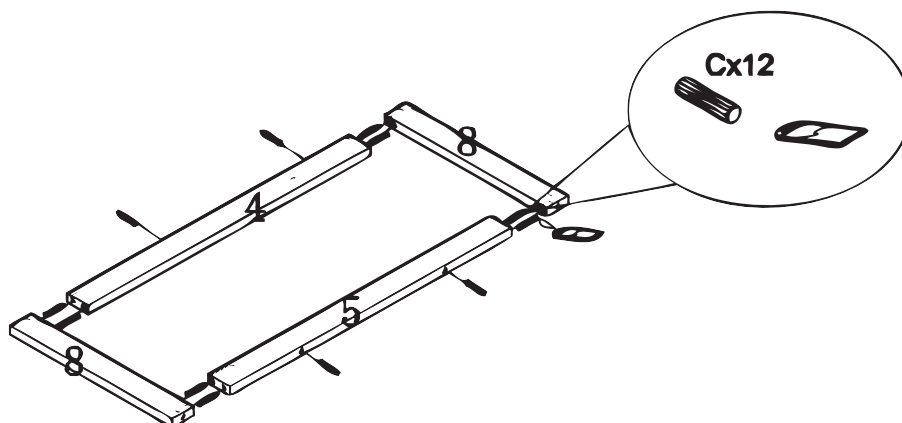


Cam-bolt head needs to be in center

Use a Flat-head Screwdriver to turn the Cam-lock clockwise to lock onto the head of the Cam-bolt. Turn until it is snug -- over-tightening could damage Cam-lock or/and Cam-bolt.

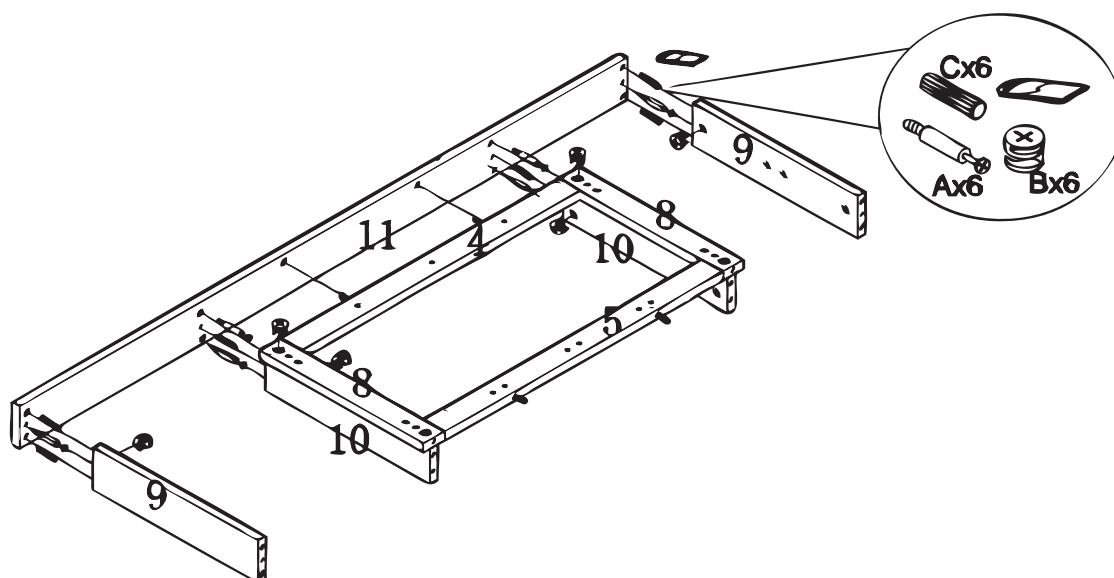
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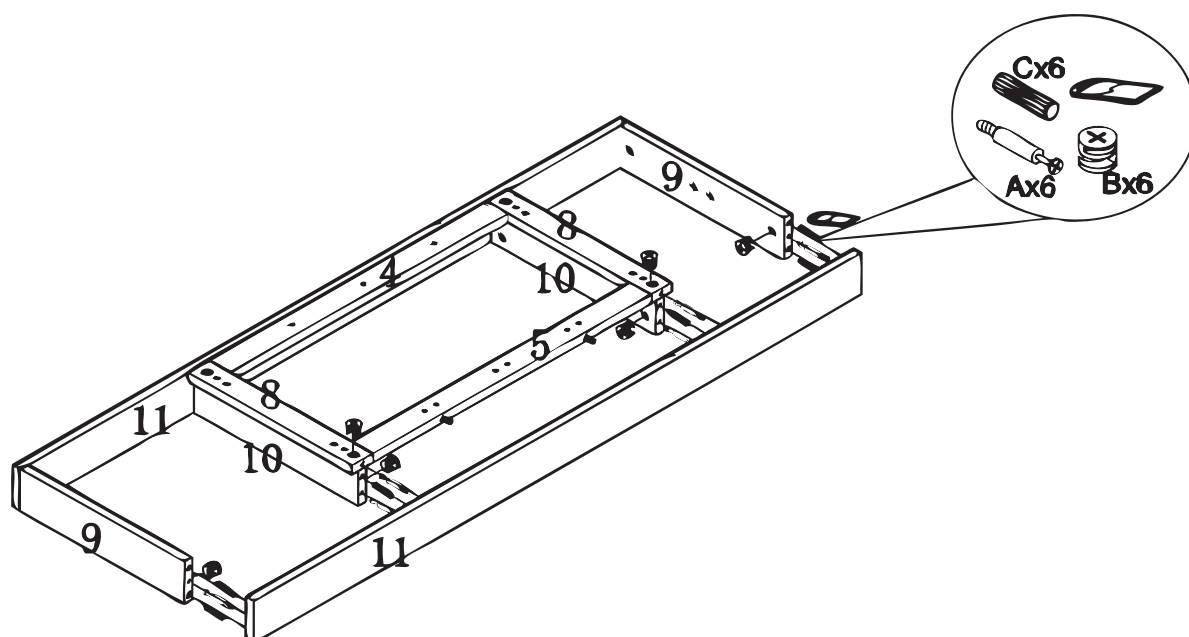


STEP 1

STEP 2

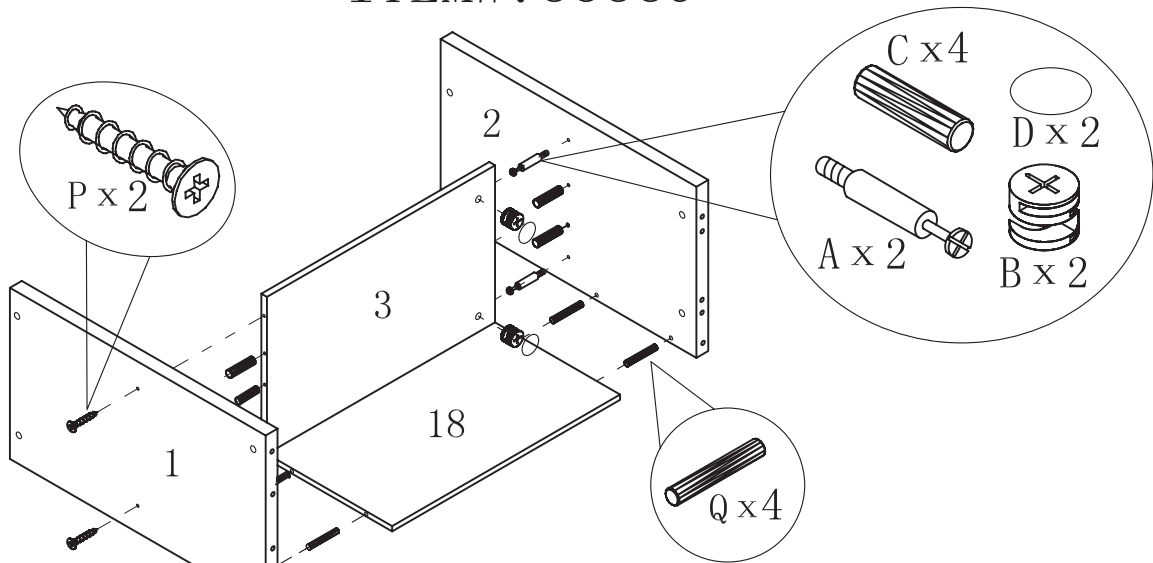


STEP 3



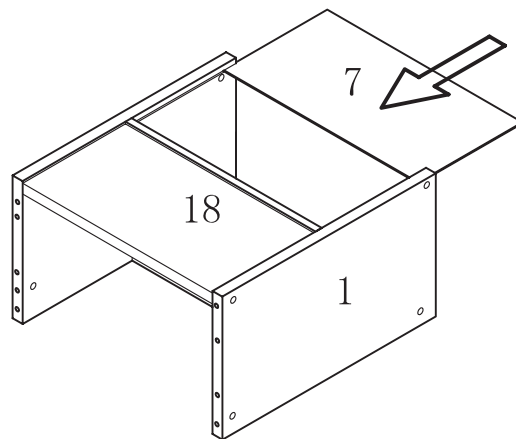
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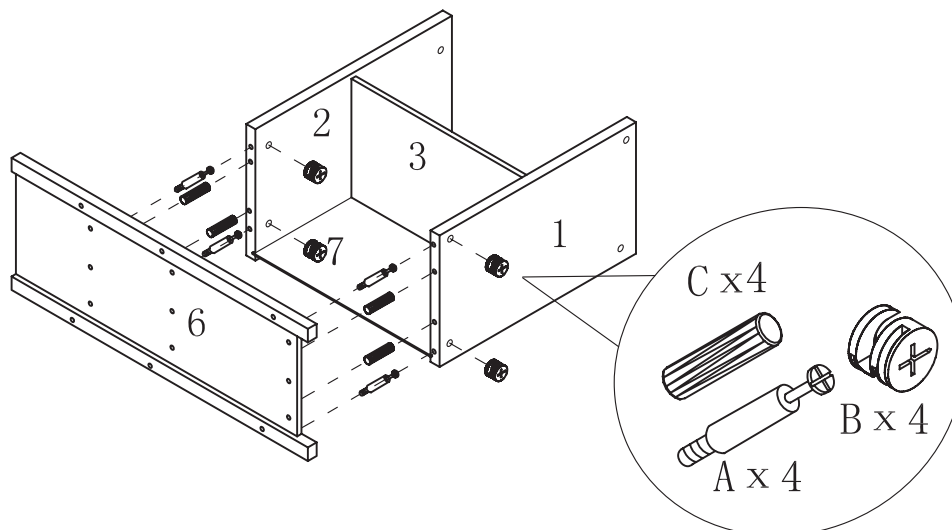


STEP 4

STEP 5

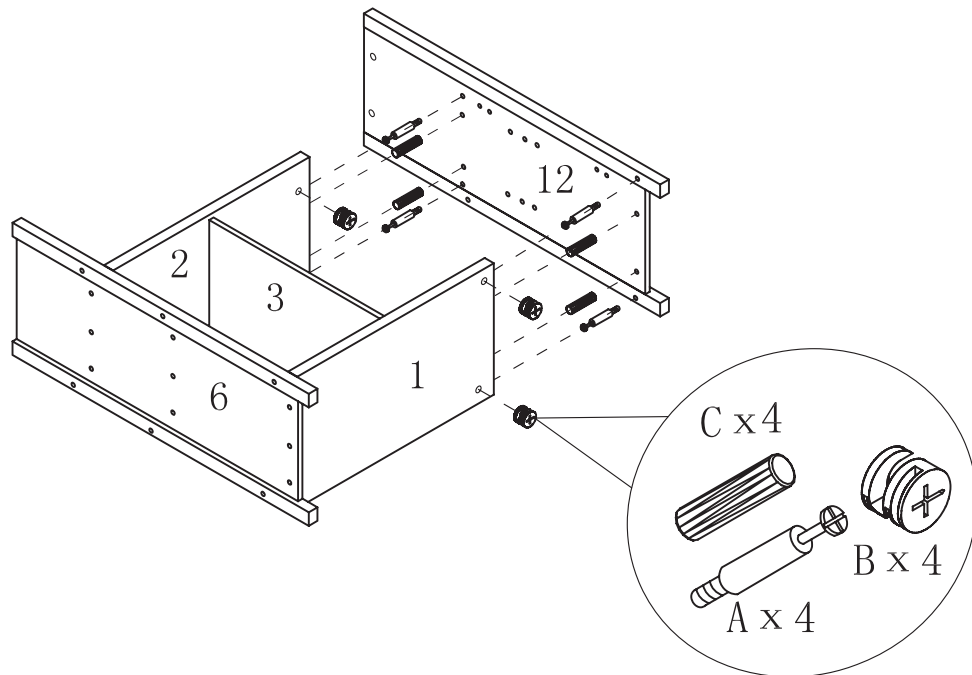


STEP 6



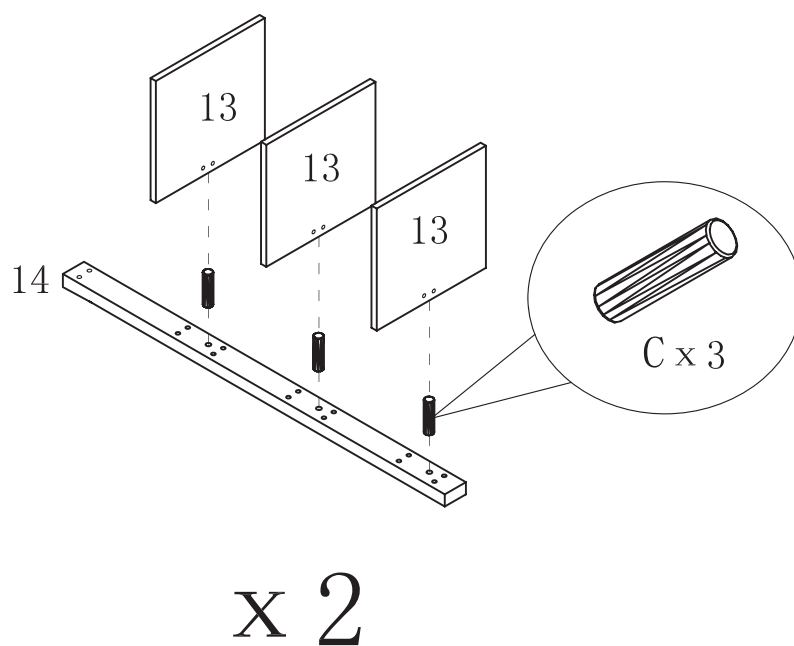
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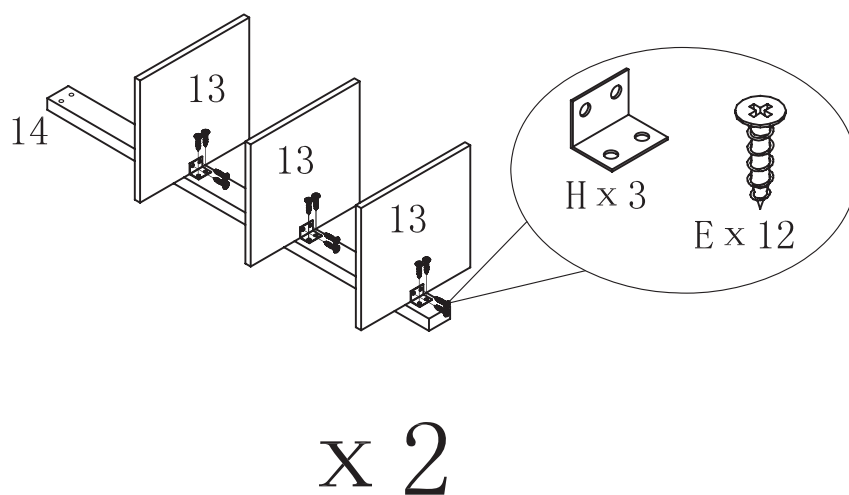
STEP 7

STEP 8



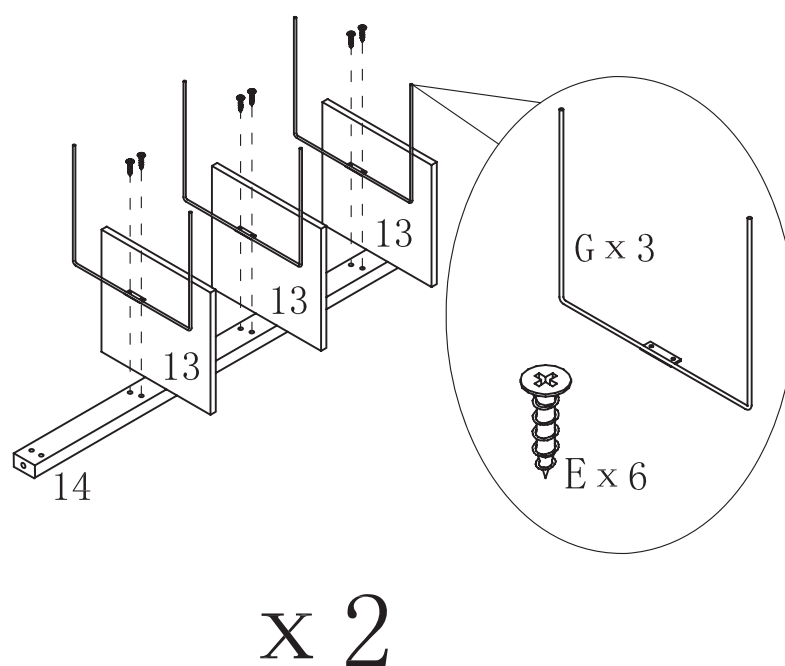
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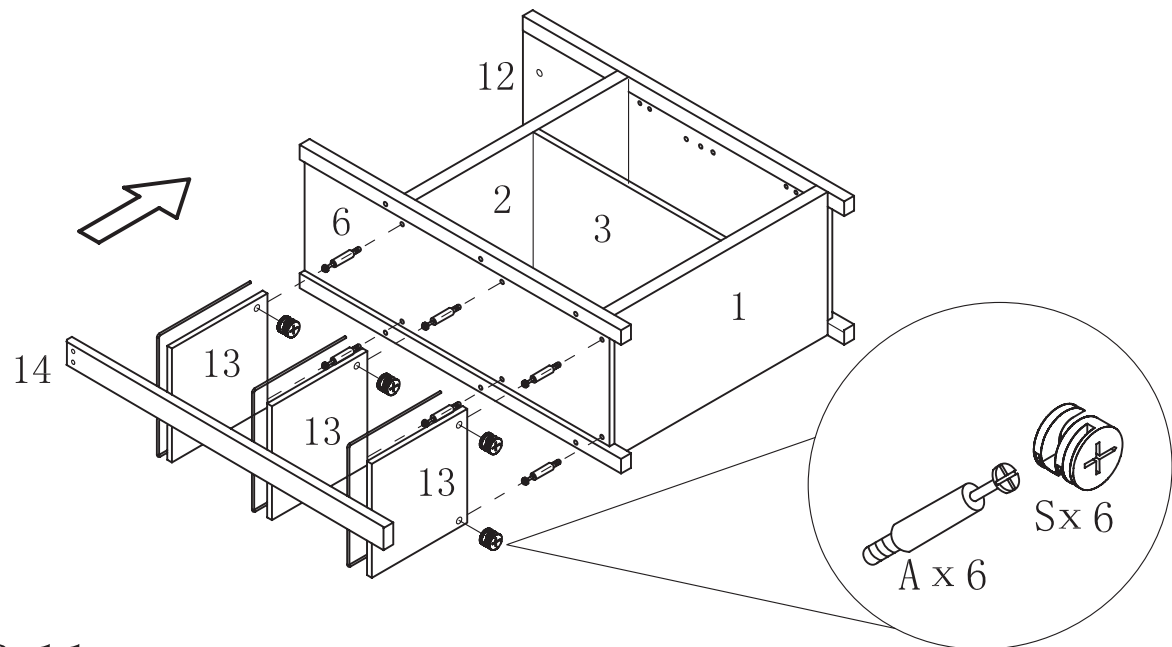
STEP 9

STEP 10



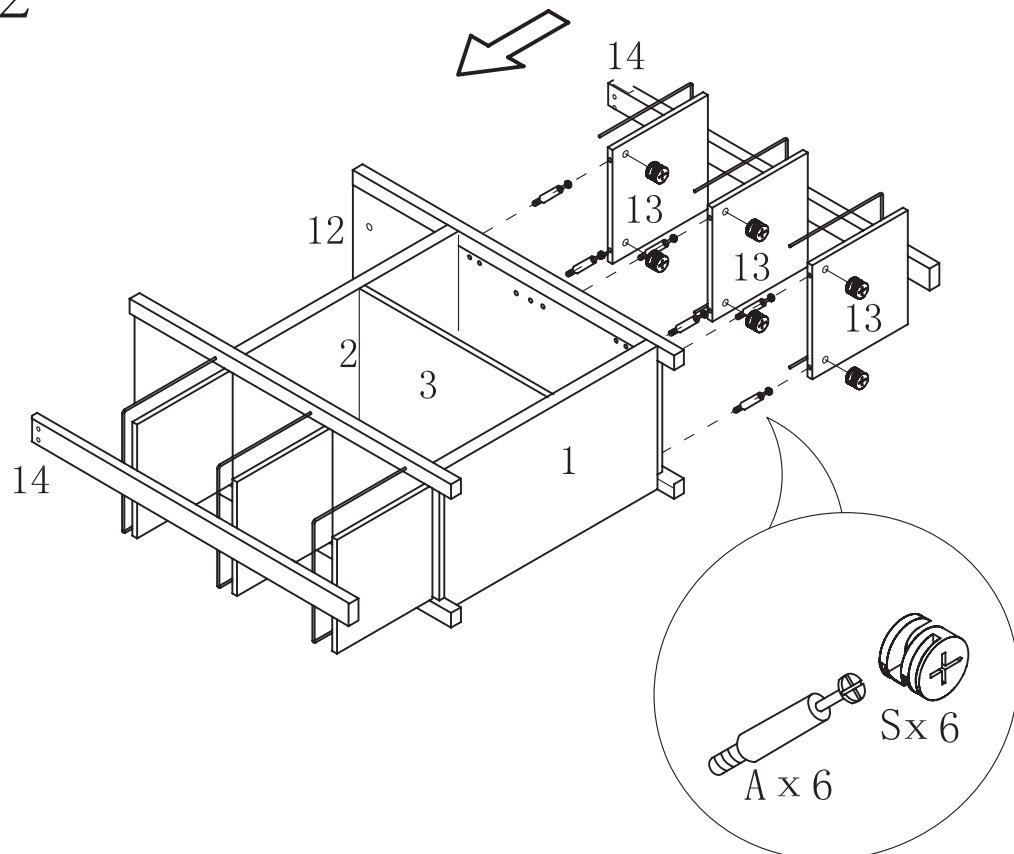
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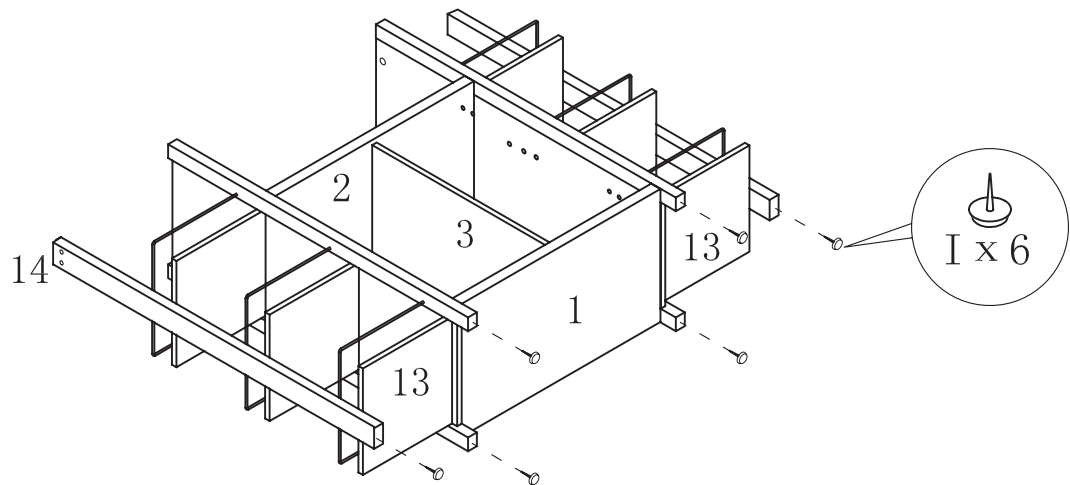
STEP 11

STEP 12



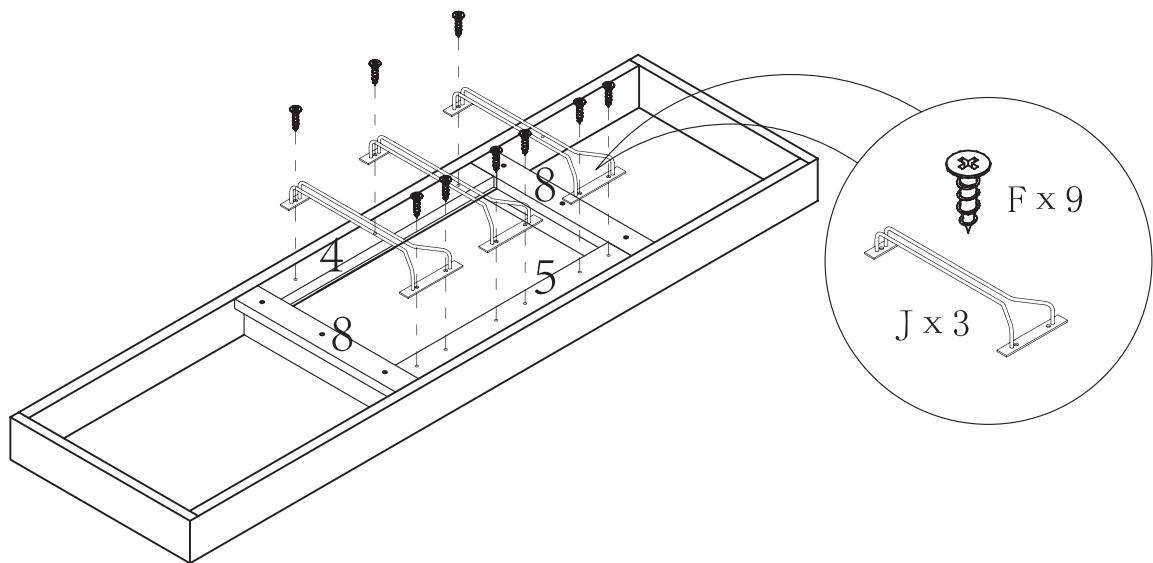
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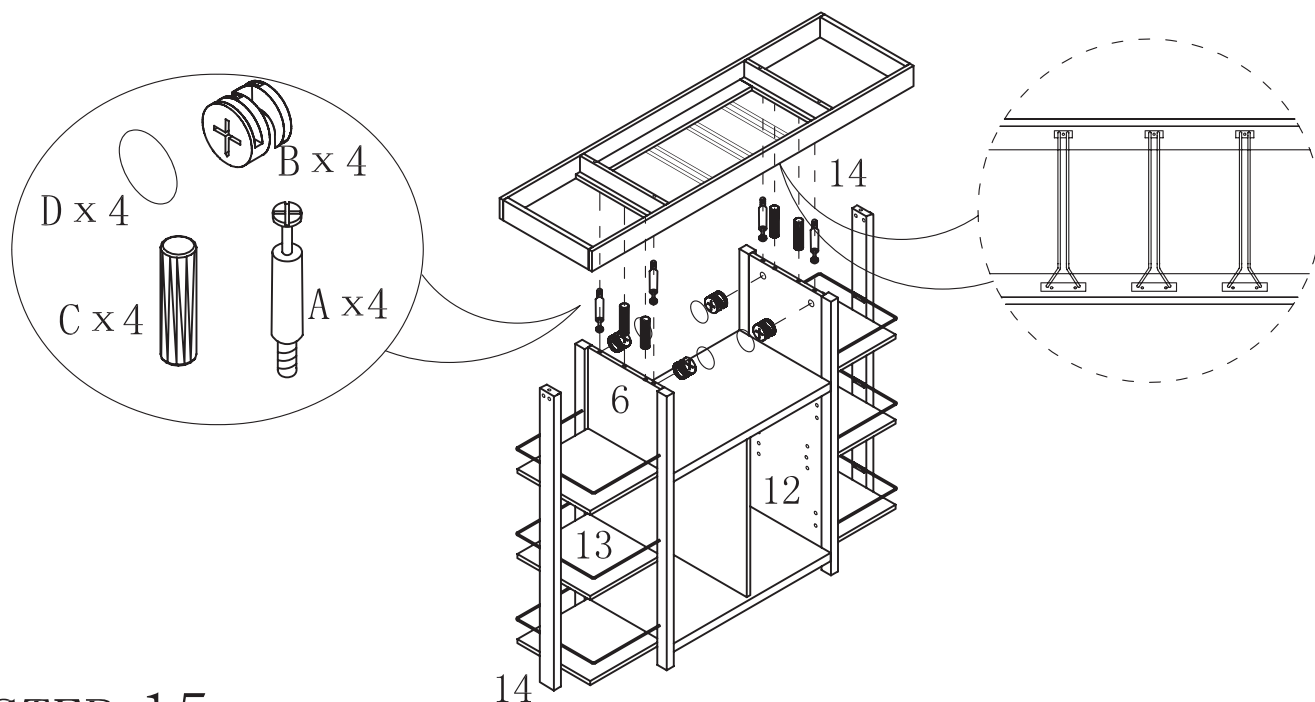
STEP 13

STEP 14



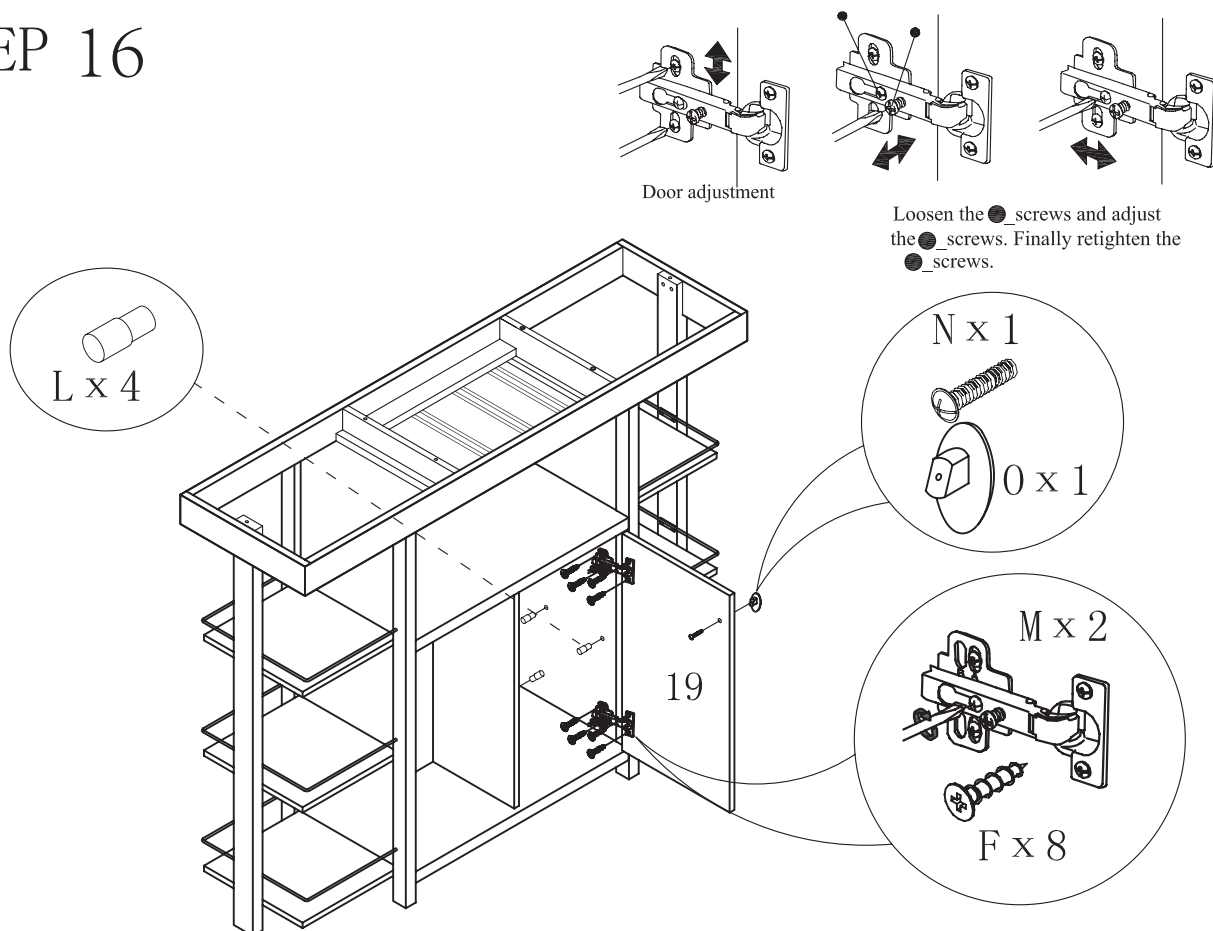
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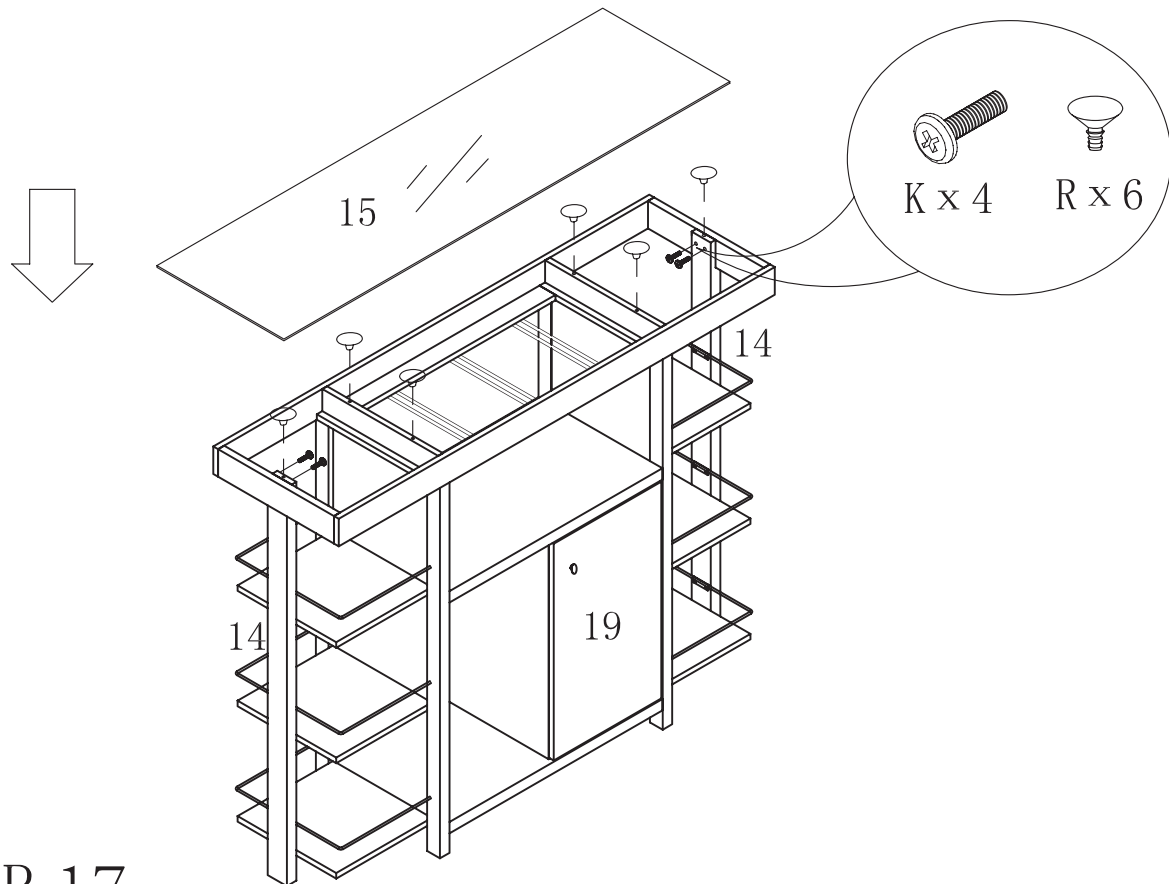
STEP 15

STEP 16



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STEP 17

STEP 18

